

MASTER

B.C

BX25

HYPEREXT

Assembly Instructions

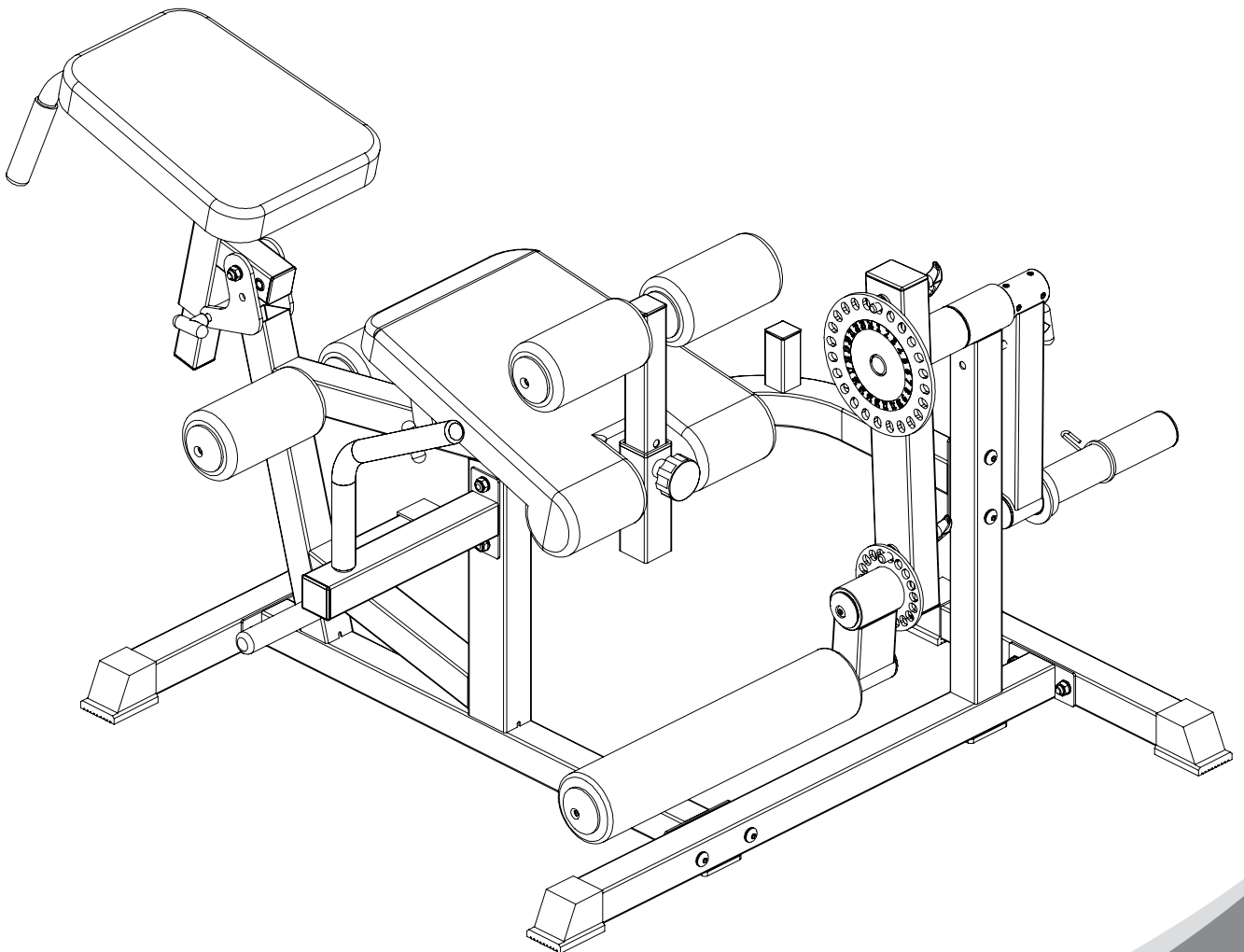


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PARTS LIST

NO.	DESCRIPTION	NOTE	QTY
1	Main Frame	Assembly Part	1
2	Back Ground Tube	Assembly Part	1
3	Main Frame Foot Swing	Assembly Part	1
4	Front Lateral Ground Tube	Assembly Part	1
5	Inner Hexagonal Flat Round Head Bolt	M10X70	12
6	Washer	Φ10	28
7	Lock Nut	M10	15
9	Seat Pad Bent Tube	Assembly Part	1
10	Handle	Assembly Part	1
11	Right Handle	Assembly Part	1
12	Leg Press Module	Assembly Part	1
13	Inner Hexagonal Flat Round Head Bolt	M10*25	1
14	Aluminum Cap	Φ50*Φ24*Φ11*9.5	1
15	Seat Pad	Assembly Part	1
16	T-shaped Pin	Φ10*100	1
17	Seat Pad Tube	Assembly Part	1
18	Inner Hexagonal Flat Round Head Bolt	M8X40	4
19	Washer	Φ8	8
20	Seat Pad Shaft Core	Φ10*211	1
21	Leg Supporting Tube	Assembly Part	1
22	Foam	Assembly Part	4
23	Foam Outer Cover	Assembly Part	4
24	New Foam End Cover Inner	Assembly Part	4
25	Foot Step Foam Tube Handle Sleeve	φ25*185	2

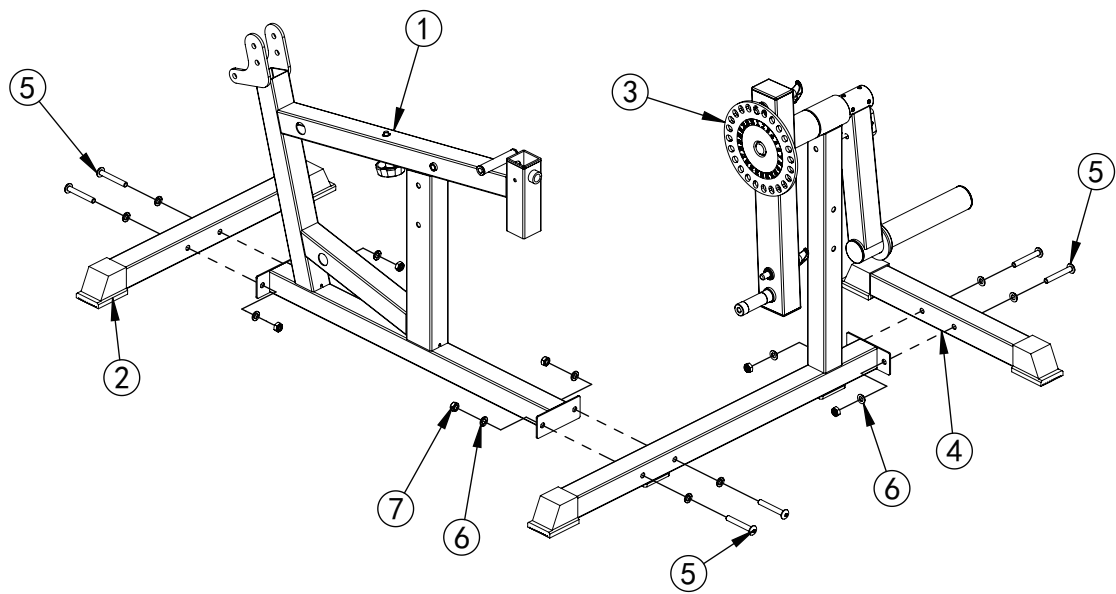
PARTS LIST

NO.	DESCRIPTION	NOTE	QTY
26	Foot Step Foam Tube	Φ25*410	1
27	Foam Tube Assembly	Φ25*410	2
28	Plum Pin	For Φ10 Shaft	2
29	Inner Hexagonal Flat Round Head Bolt	M8*25	4
30	Back Pad Adjusting Assembly	Assembly Part	1
31	Back Pad Tube	Assembly Part	1
32	T-shaped Pin	Φ10*85	1
33	Inner Hexagonal Flat Round Head Bolt	M10*80	1
34	Back Pad	Assembly Part	1
35	Inner Hexagonal Flat Round Head Bolt	M8X20	4
36	Butterfly Clip	Assembly Part	1

Measuring For Bolt Length

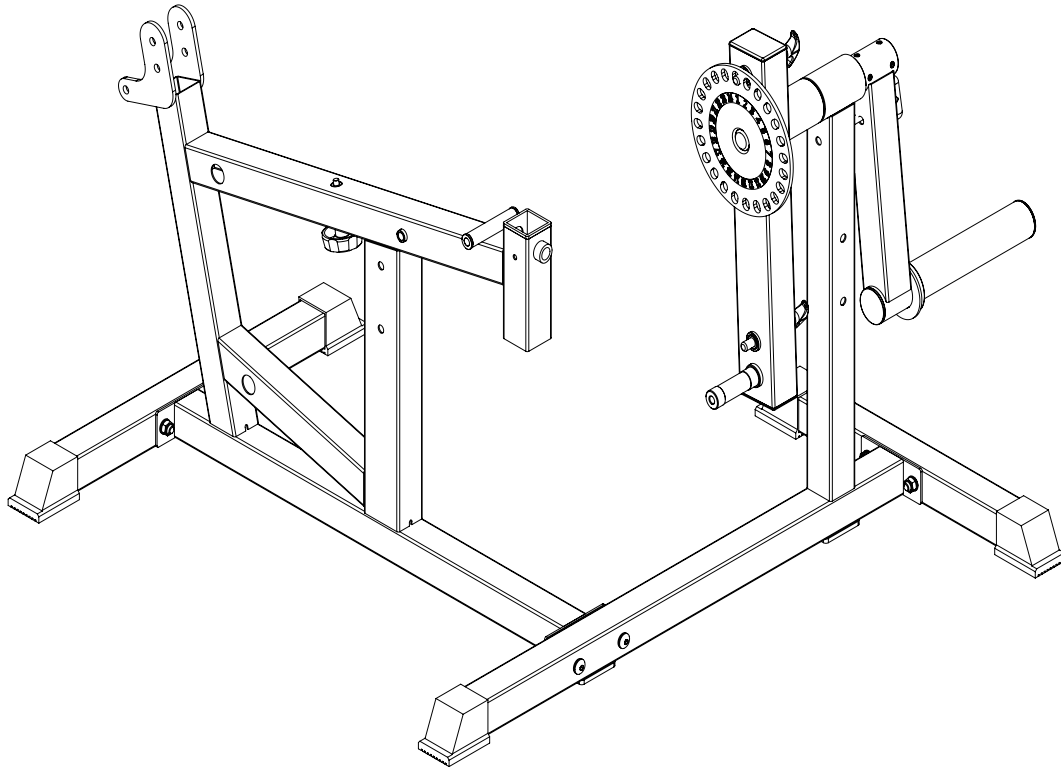


ASSEMBLY STEP 1



NO.	DESCRIPTION	NOTE	QTY
1	Main Frame	Assembly Part	1
2	Back Ground Tube	Assembly Part	1
3	Main Frame Foot Swing	Assembly Part	1
4	Front Lateral Ground Tube	Assembly Part	1
5	Inner Hexagonal Flat Round Head Bolt	M10X70	6
6	Washer	Φ10	12
7	Lock Nut	M10	6

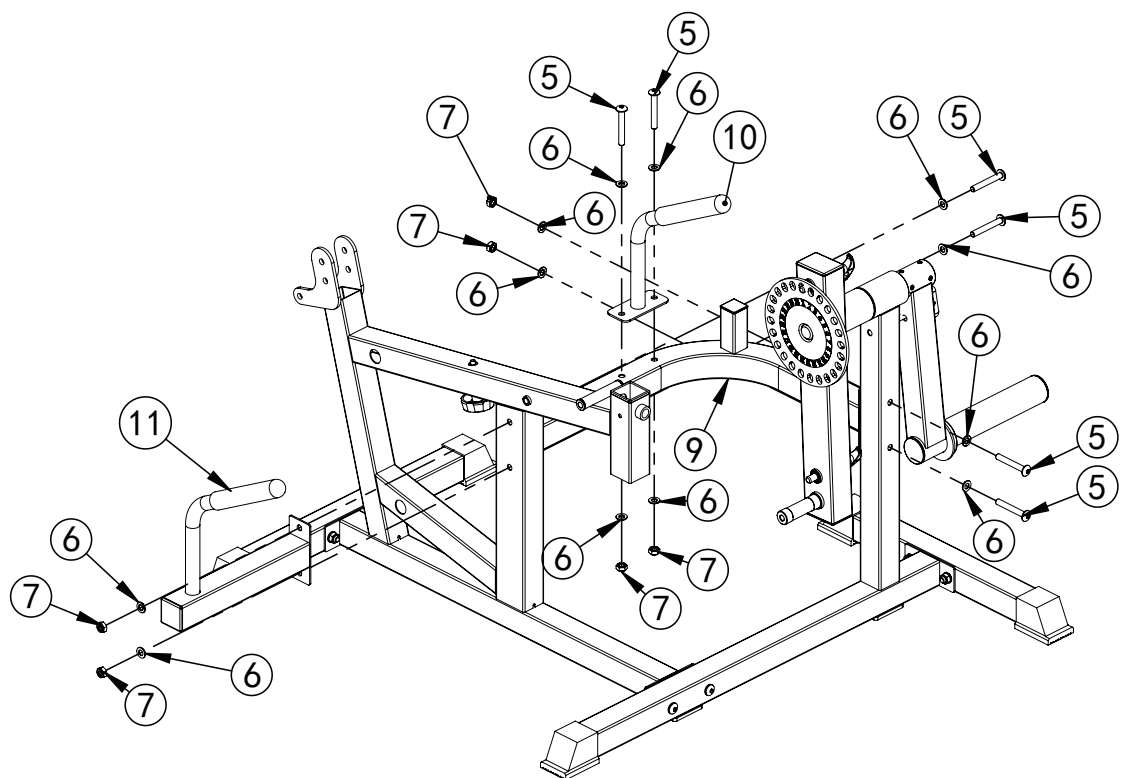
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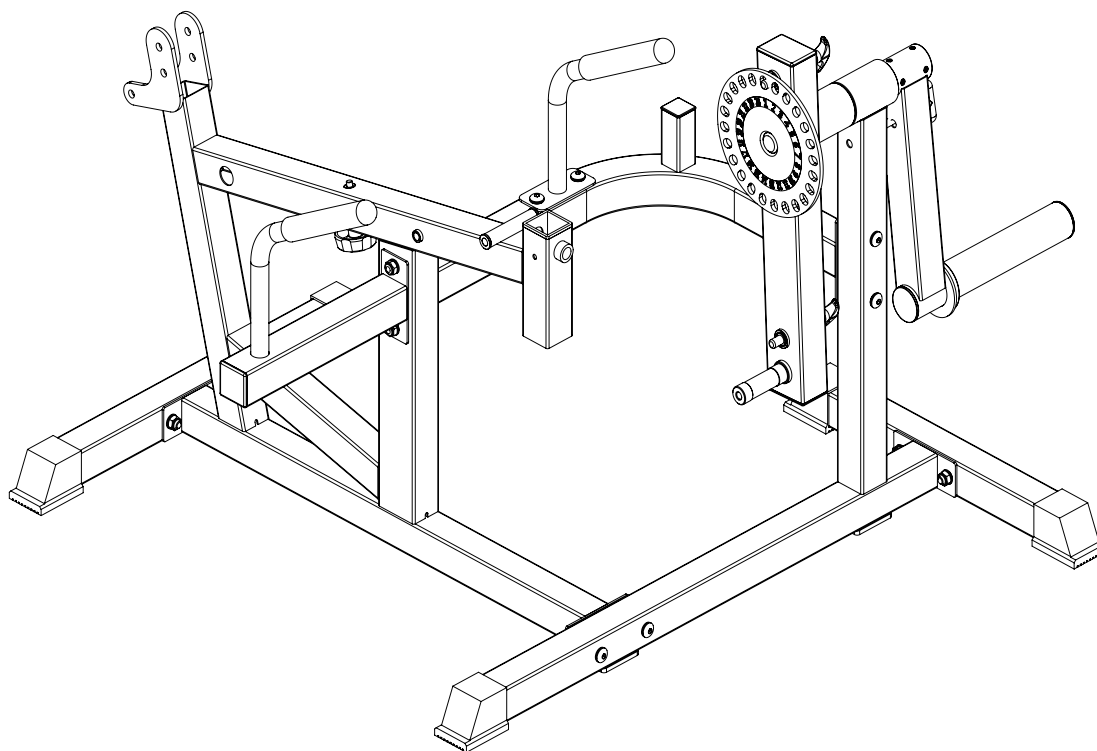
- 1 Fix Back Ground Tube-2 on Main Frame-1 using Inner Hexagonal Flat Round Head Bolt-5, Washer-6 and Lock Nut-7.
- 2 Fix Main Frame Foot Swing-3 on Main Frame-1 using Inner Hexagonal Flat Round Head Bolt-5, Washer-6 and Lock Nut-7.
- 3 Fix Front Lateral Ground Tube-4 on Main Frame Foot Swing-3 using Inner Hexagonal Flat Round Head Bolt-5, Washer-6 and Lock Nut-7.

ASSEMBLY STEP 2



NO.	DESCRIPTION	NOTE	QTY
5	Inner Hexagonal Flat Round Head Bolt	M10X70	6
6	Washer	Φ10	12
7	Lock Nut	M10	6
9	Seat Pad Bent Tube	Assembly Part	1
10	Handle	Assembly Part	1
11	Right Handle	Assembly Part	1

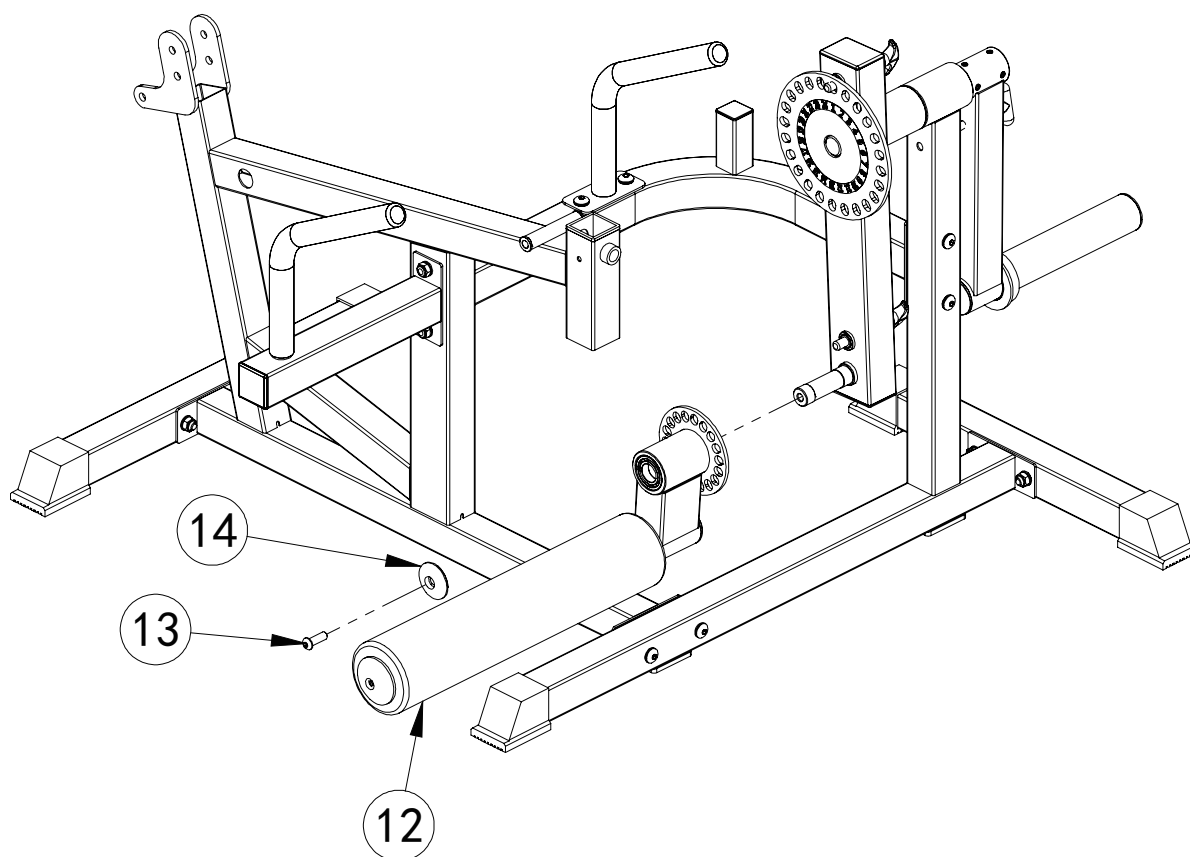
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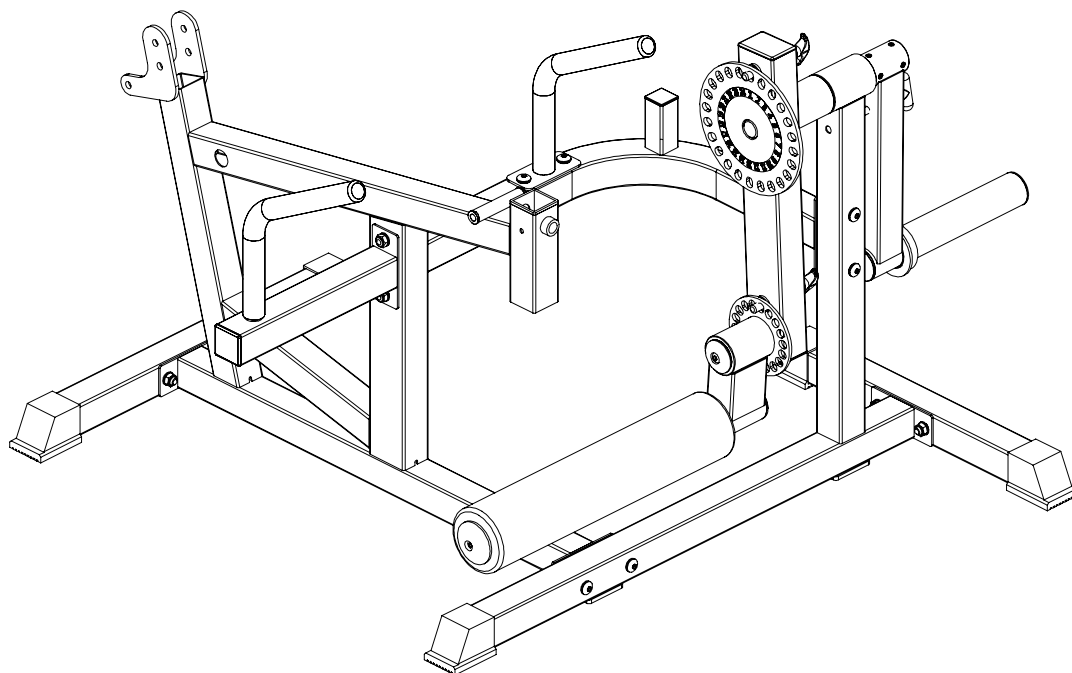
- 1 Fix one end of Seat Pad Bent Tube-9 on Main Frame Foot Swing-3 closely using Inner Hexagonal Flat Round Head Bolt-5, Washer-6 and Lock Nut-7.
- 2 Fix Seat Pad Bent Tube-9 and Right Handle-11 on the main frame using Inner Hexagonal Flat Round Head Bolt-5, Washer-6 and Lock Nut-7.
- 3 Lock Handle-10 on Seat Pad Bent Tube-9 closely using Inner Hexagonal Flat Round Head Bolt-5, Washer-6 and Lock Nut-7.

ASSEMBLY STEP 3



NO.	DESCRIPTION	NOTE	QTY
12	Leg Press Module	Assembly Part	1
13	Inner Hexagonal Flat Round Head Bolt	M10*25	1
14	Aluminum Cap	Φ50*Φ24*Φ11*9.5	1

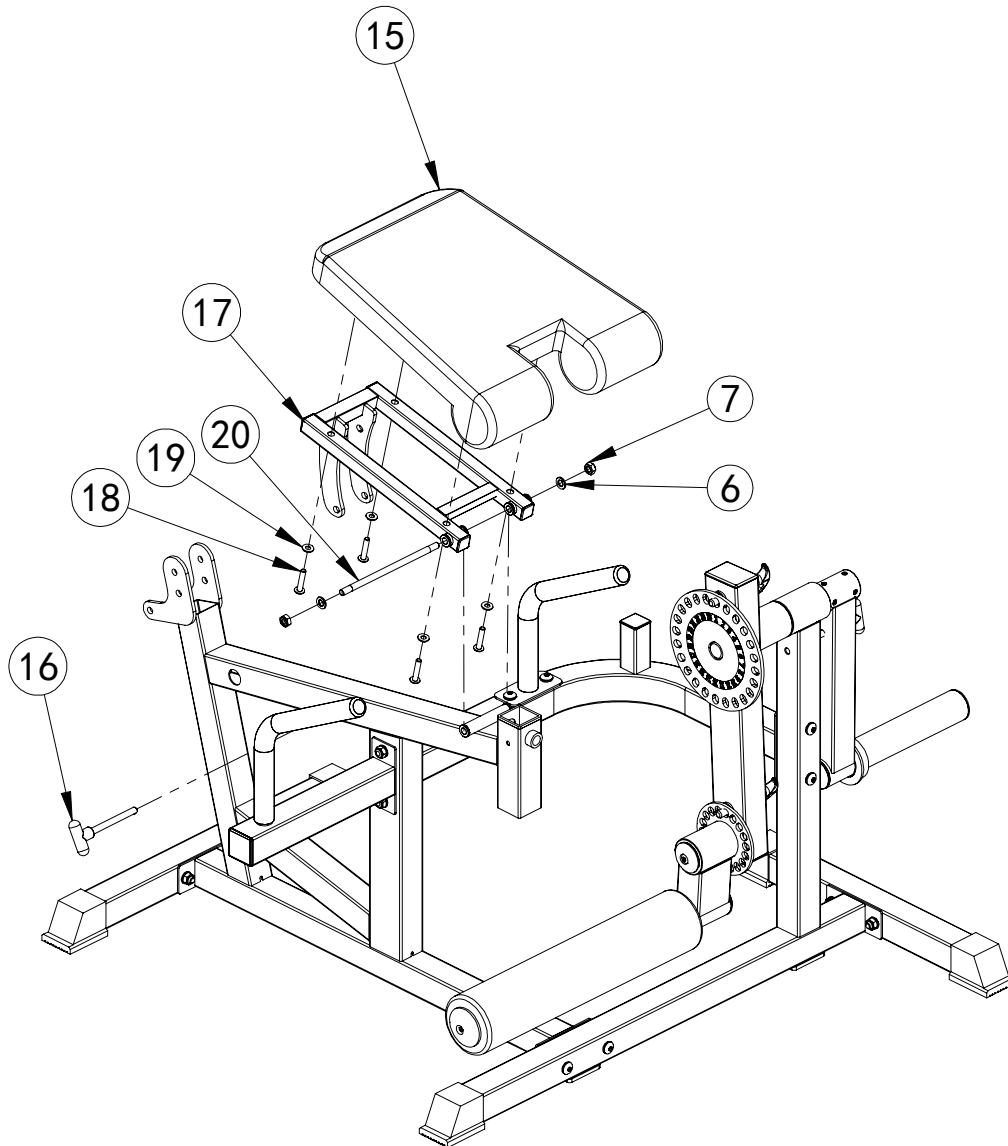
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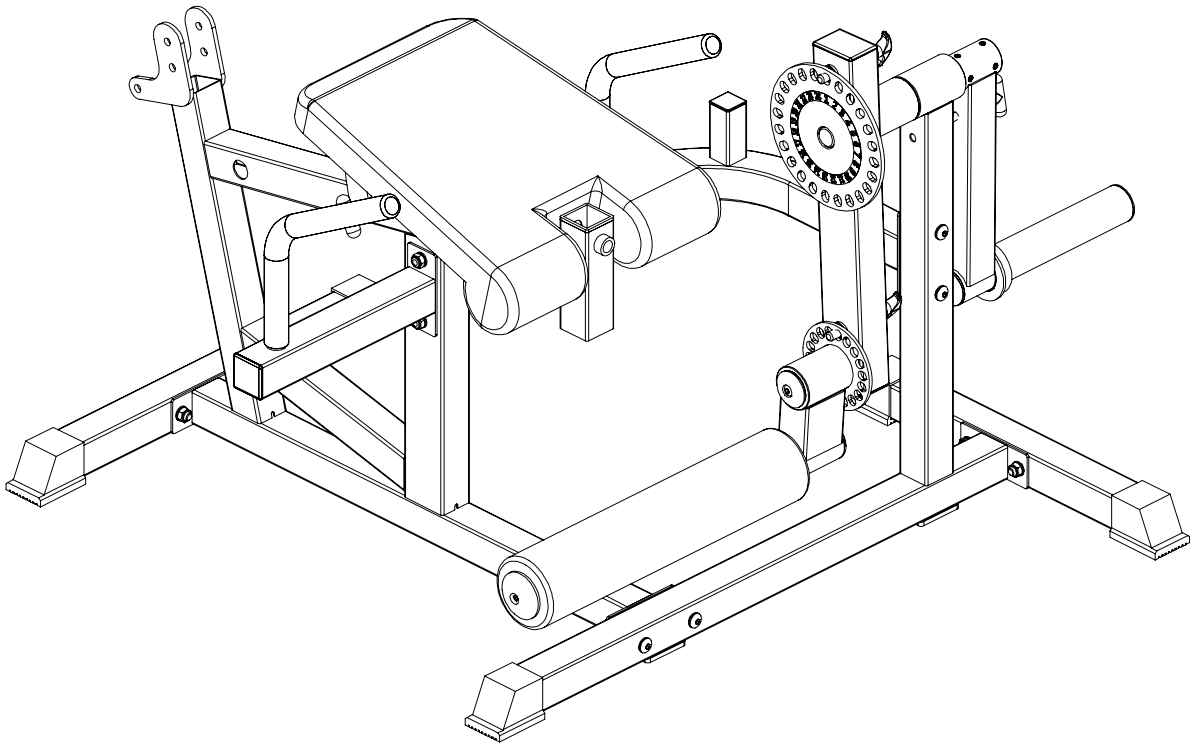
1 Inner Hexagonal Flat Round Head Bolt-13 cross Aluminum Cap-14. Lock Leg Press Module-12 on Main Frame Foot Swing -3 closely using Inner Hexagonal Flat Round Head Bolt-13.

ASSEMBLY STEP 4



NO.	DESCRIPTION	NOTE	QTY
6	Washer	Φ10	2
7	Lock Nut	M10	2
15	Seat Pad	Assembly Part	1
16	T-shaped Pin	Φ10*100	1
17	Seat Pad Tube	Assembly Part	1
18	Inner Hexagonal Flat Round Head Bolt	M8X40	4
19	Washer	Φ8	4
20	Seat Pad Shaft Core	Φ10*211	1

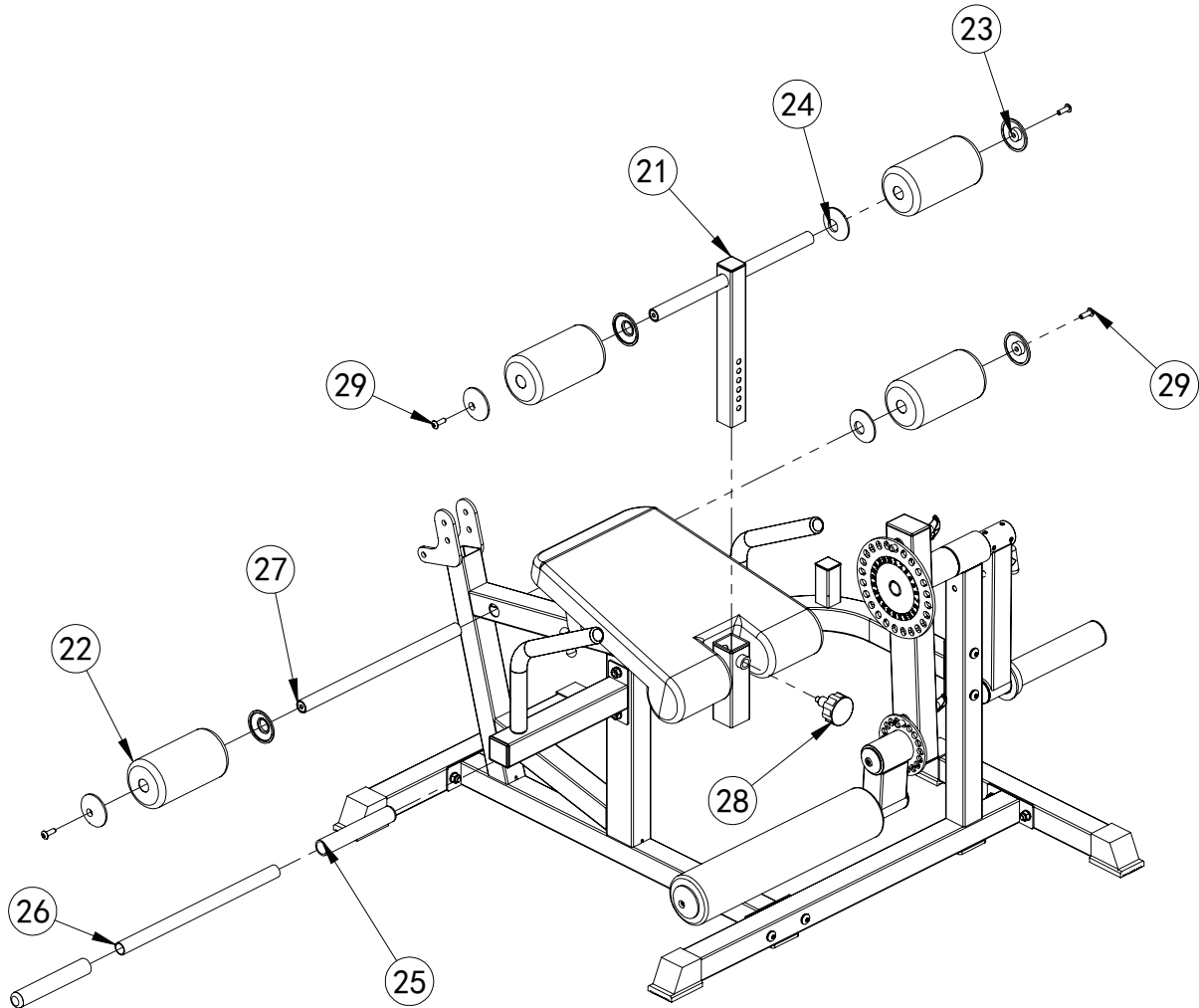
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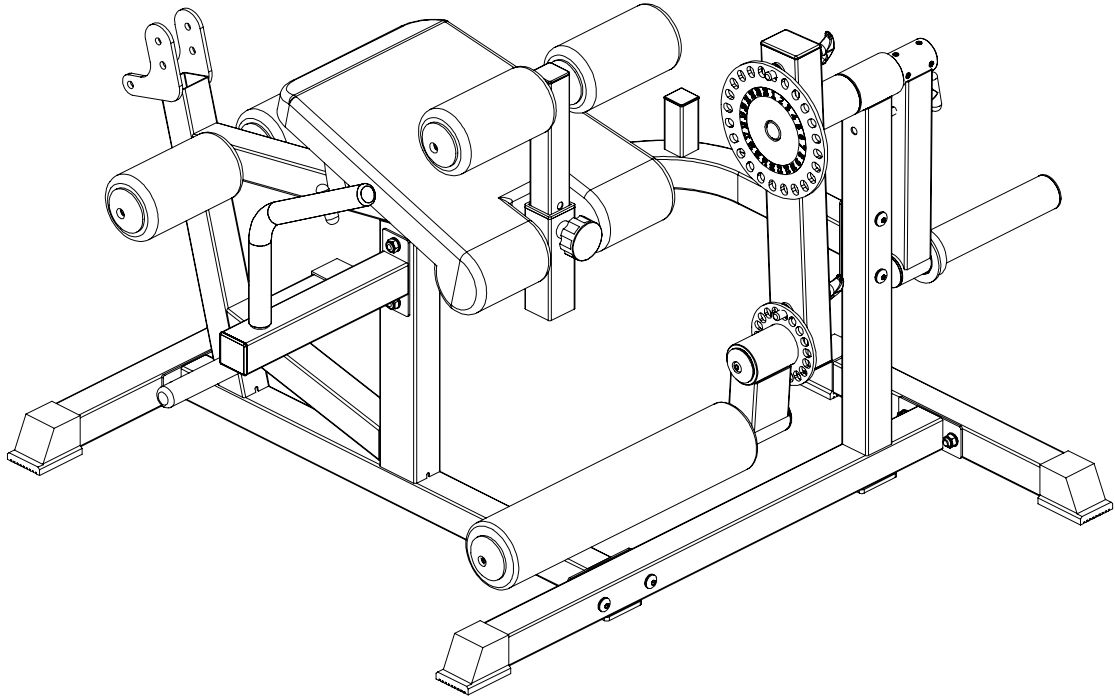
- 1 Disassembly Seat Pad Shaft Core-20, Washer-6 and Lock Nut-7 off Seat Pad Tube-17, then fix Seat Pad Tube-17 on the main frame.
- 2 Fix Seat Pad-15 on Seat Pad Tube-17 using Inner Hexagonal Flat Round Head Bolt-18 and Washer-19.
- 3 Insert T-shaped Pin-16 into Seat Pad Tube-17.

ASSEMBLY STEP 5



NO.	DESCRIPTION	NOTE	QTY
21	Leg Supporting Tube	Assembly Part	1
22	Foam	Assembly Part	4
23	Foam Outer Cover	Assembly Part	4
24	New Foam End Cover Inner	Assembly Part	4
25	Foot Step Foam Tube Handle Sleeve	$\phi 25 \times 185$	2
26	Foot Step Foam Tube	$\phi 25 \times 410$	1
27	Foam Tube Assembly	$\phi 25 \times 410$	2
28	Plum Pin	For $\phi 10$ Shaft	1
29	Inner Hexagonal Flat Round Head Bolt	M8*25	4

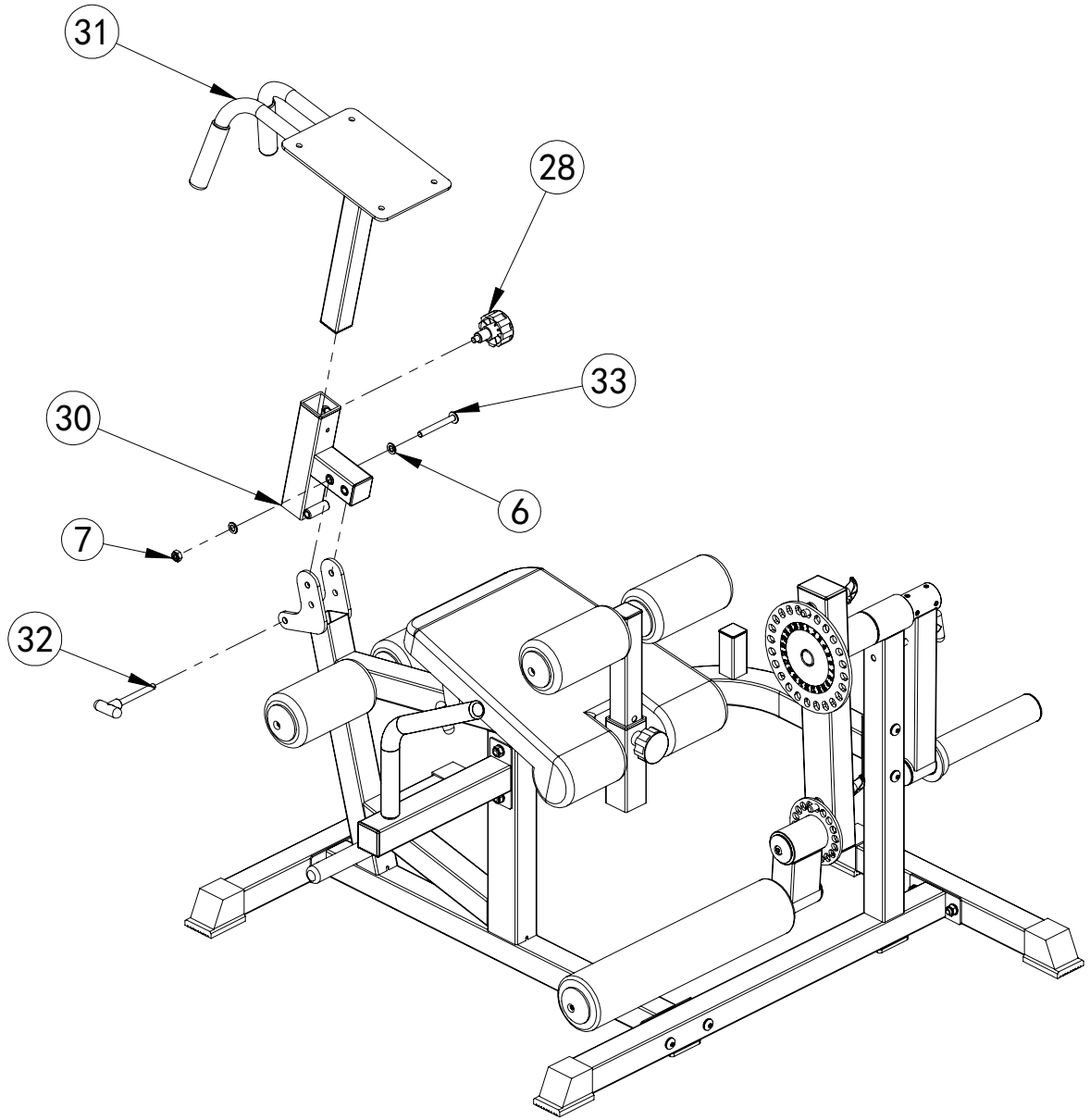
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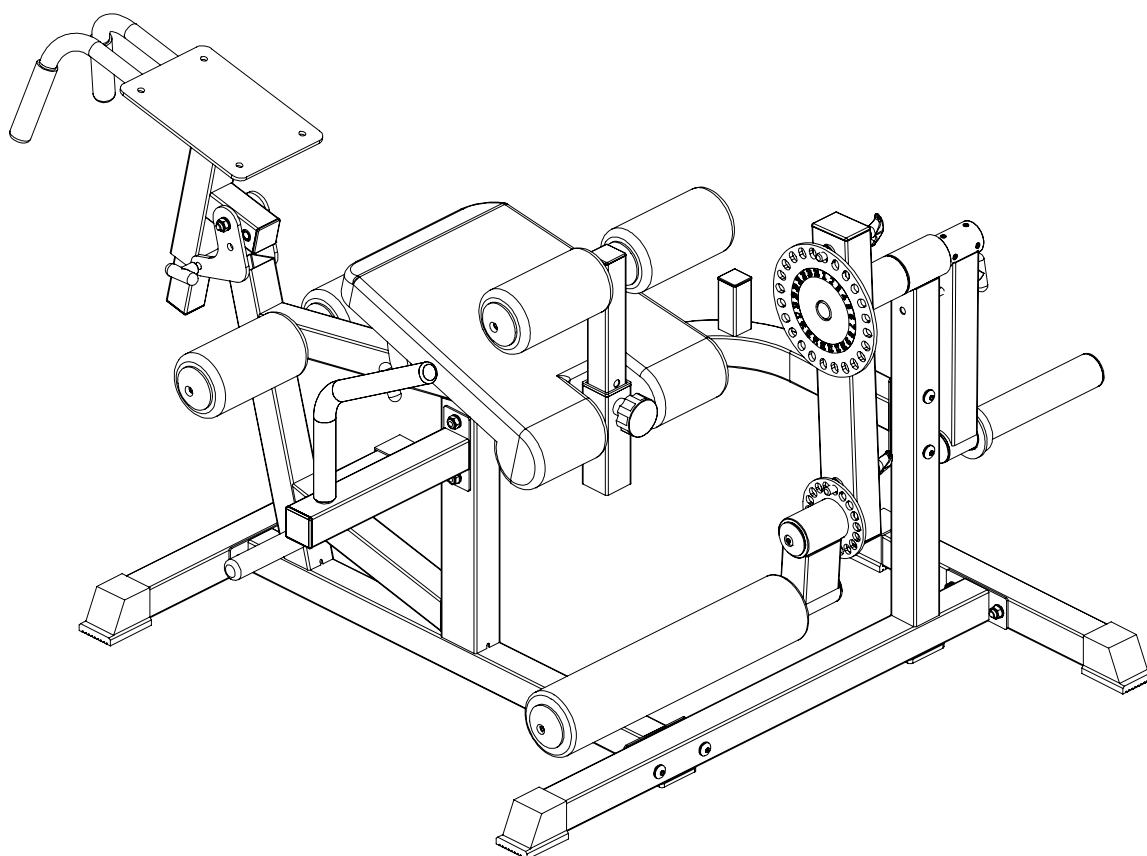
- 1 Insert Foam Tube Assembly-27 into Leg Supporting Tube-21. Put New Foam End Cover Inner-24, Foam-22 and Foam Outer Cover-23 to the both ends of Foam Tube Assembly-27, lock closely using Inner Hexagonal Flat Round Head Bolt-29. Insert Leg Supporting Tube-21 on the main frame locking closely by Plum Pin-28.
- 2 Insert Foam Tube Assembly-27 on the main frame. Put New Foam End Cover Inner-24, Foam-22 and Foam Outer Cover-23 to the both ends of Foam Tube Assembly-27, lock closely using Inner Hexagonal Flat Round Head Bolt-29.
- 3 Insert Foot Step Foam Tube-26 on the main frame. Put on Foot Step Foam Tube Handle Sleeve-25 to the both ends of Foot Step Foam Tube-26.

ASSEMBLY STEP 6



NO.	DESCRIPTION	NOTE	QTY
6	Washer	Φ10	2
7	Lock Nut	M10	1
28	Plum Pin	For Φ10 Shaft	1
30	Back Pad Adjusting Assembly	Assembly Part	1
31	Back Pad Tube	Assembly Part	1
32	T-shaped Pin	Φ10*85	1
33	Inner Hexagonal Flat Round Head Bolt	M10*80	1

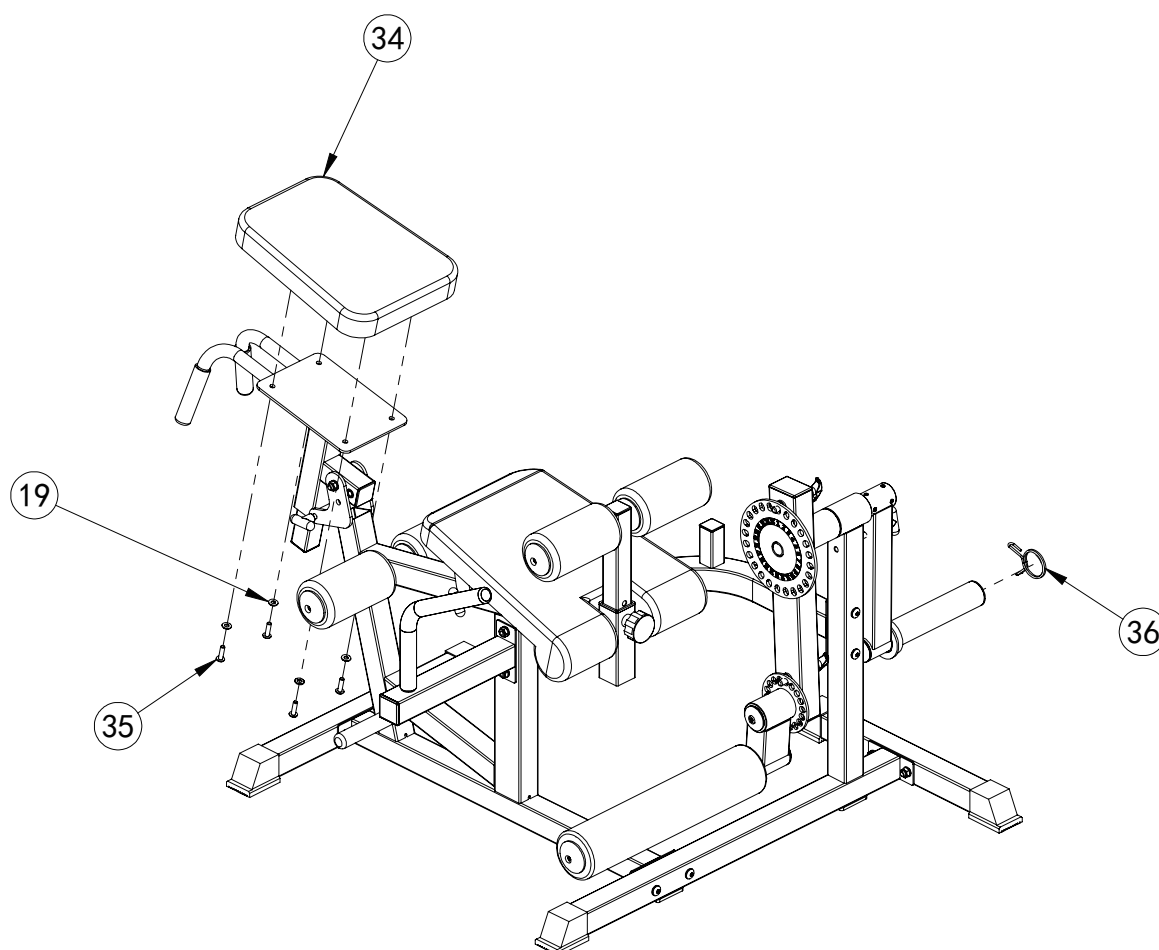
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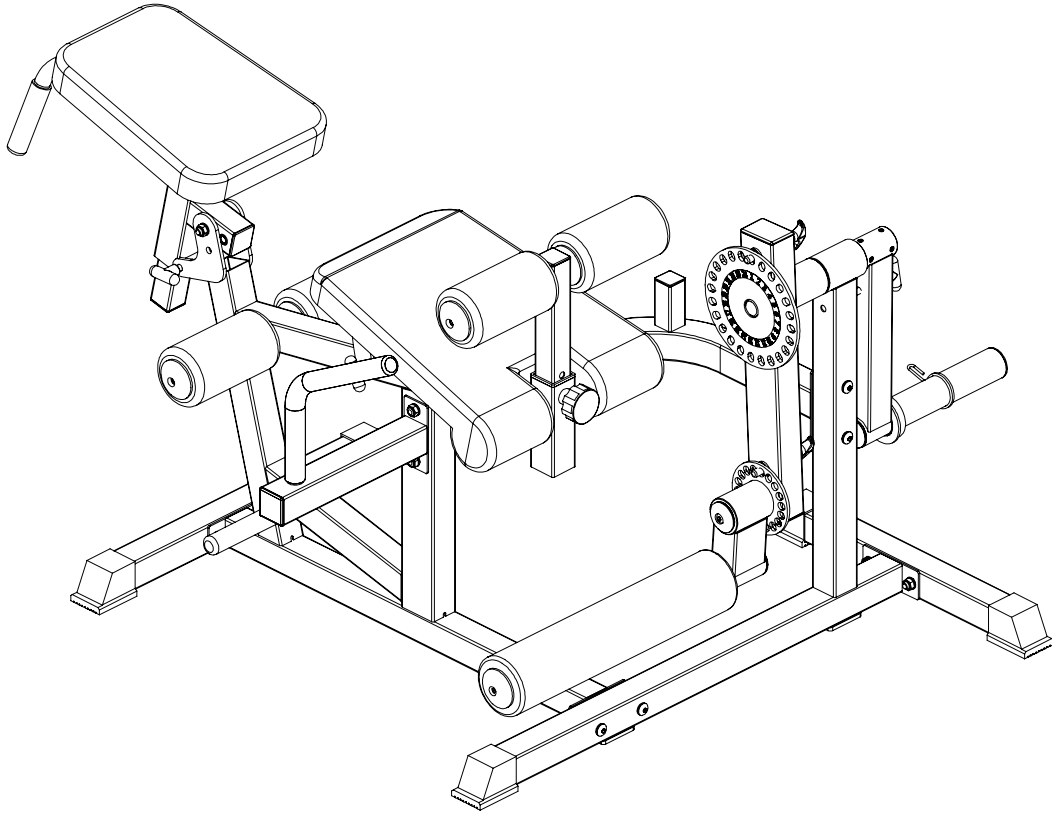
- 1 Lock Back Pad Adjusting Assembly-30 on the main frame closely using Inner Hexagonal Flat Round Head Bolt-33, Washer-6 and Lock Nut-7. And fix by T-shaped Pin-32.
- 2 Insert Back Pad Tube-31 into Back Pad Adjusting Assembly-30, locking closely by Plum Pin-28.

ASSEMBLY STEP 7



NO.	DESCRIPTION	NOTE	QTY
19	Washer	Φ8	4
34	Back Pad	Assembly Part	1
35	Inner Hexagonal Flat Round Head Bolt	M8X20	4
36	Butterfly Clip	Assembly Part	1

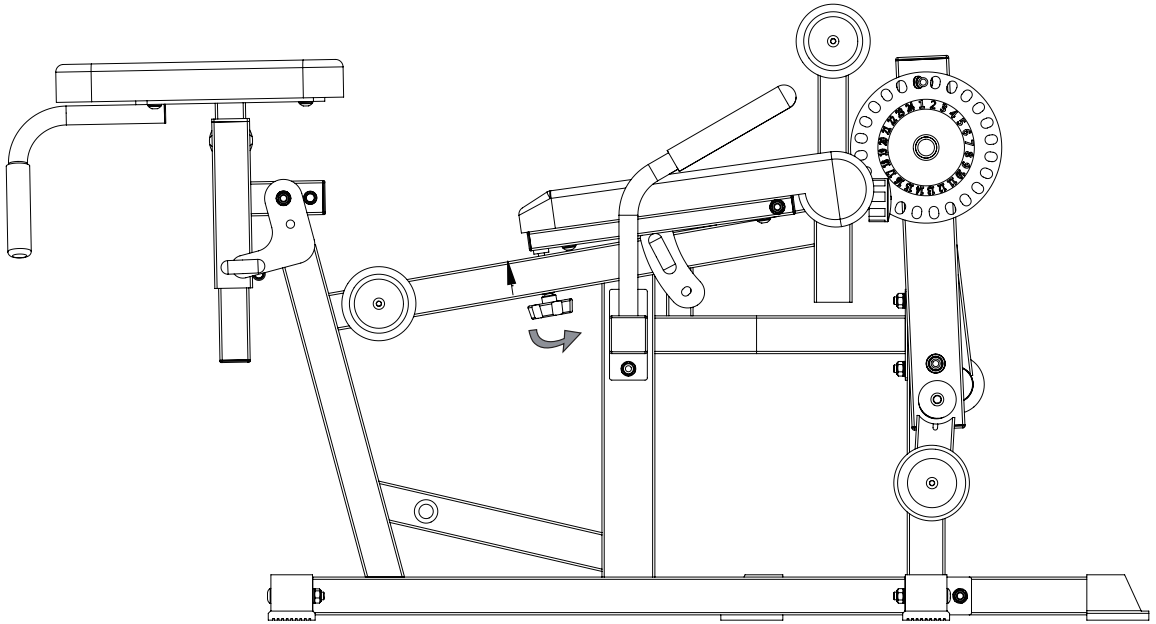
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- 1 Lock Back Pad-34 on Back Pad Tube-31 closely using Inner Hexagonal Flat Round Head Bolt-35 and Washer-19.
 - 2 Fix Butterfly Clip-36 on Main Frame Foot Swing -3.
- Attention: Check if all the bolts, lock nut and plum pin are tightened. Only can be used tightenedly.

Usage for Rotary Knob



Usage

- 1 Insert T-shaped Pin-16 well. Rotate tightly up to the pad to eliminate the seat pad sway.
- 2 To adjust the angle of the seat pad, rotate to the opposite direction of the rotary knob out, then pull out T-shaped Pin-16 to adjust the angle.