

MASTER

X3 Monteringsanvisning

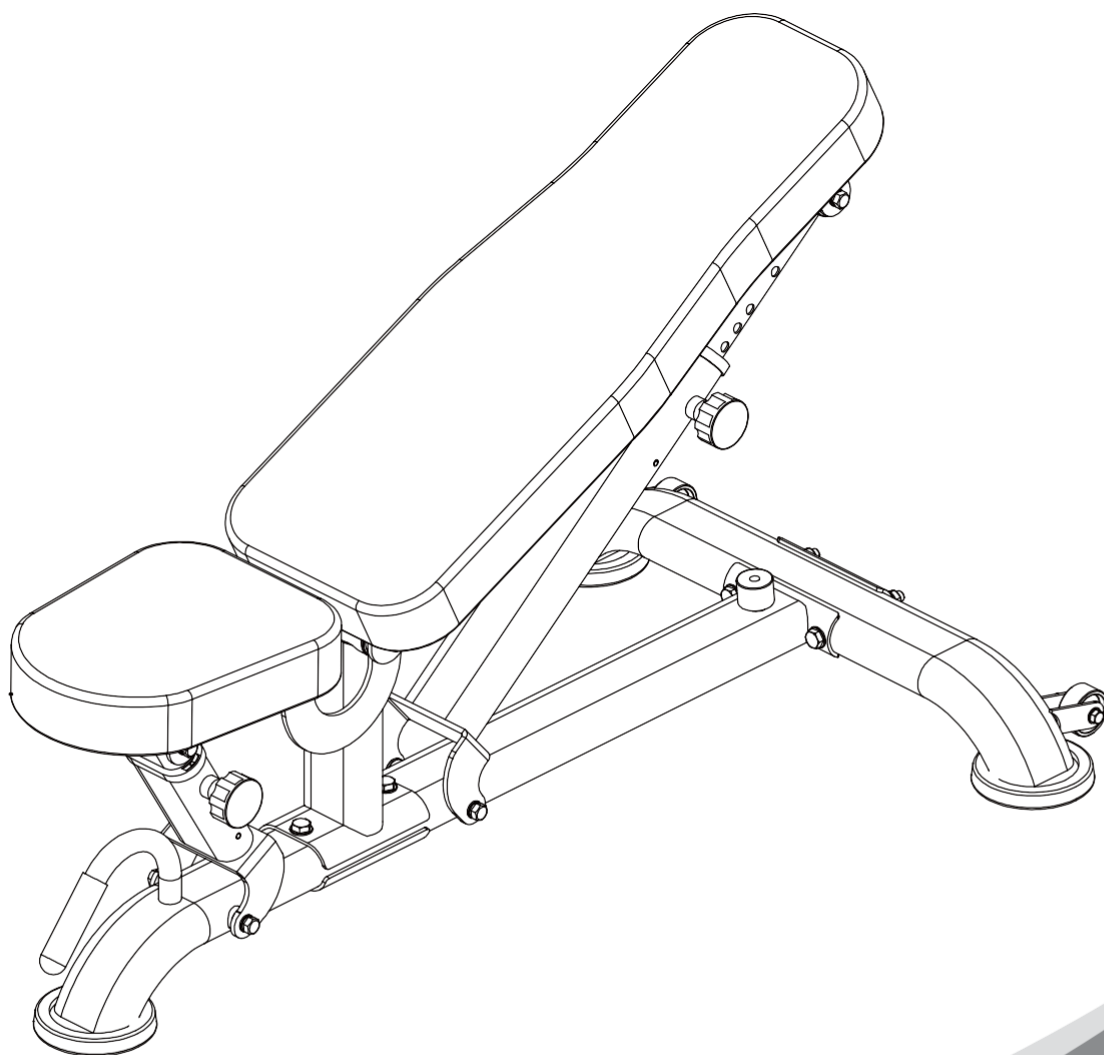


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Generöalagent Sverige:

Vartex AB

Batterivägen 14, 43234 Varberg – Sverige

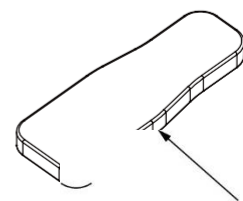
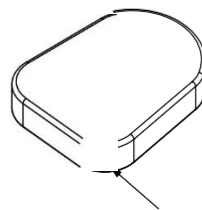
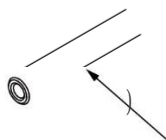
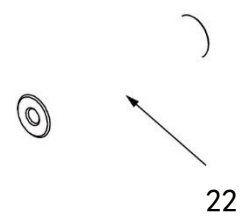
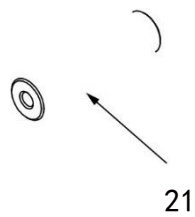
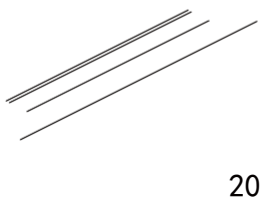
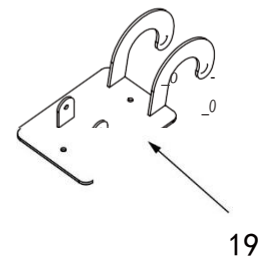
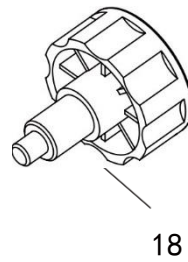
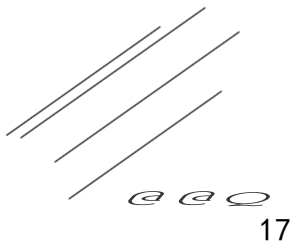
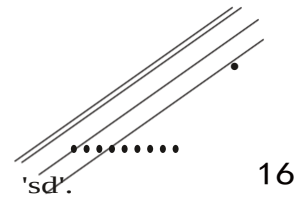
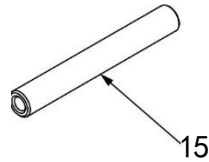
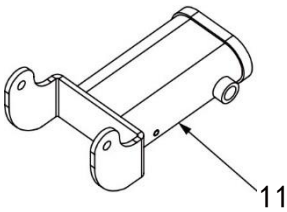
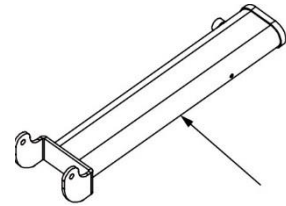
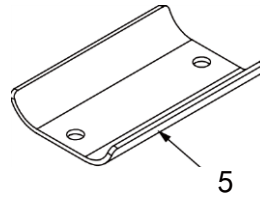
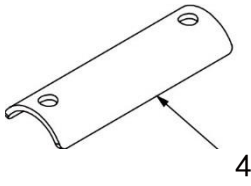
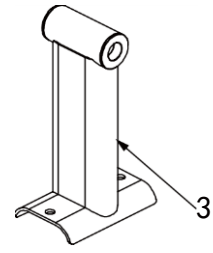
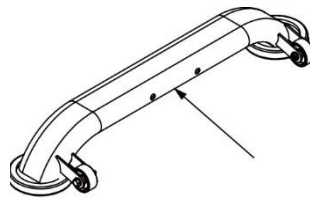
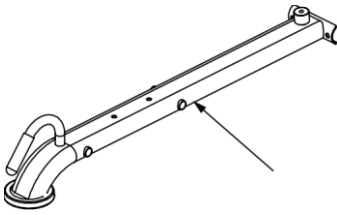
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Spare parts list

N0.	SPARE PART NAME	NOTE	QTY
1	front ground frame		1
2	back ground frame		1
3	standing tube		1
4	arc-shaped link plate		1
5	U-shaped link plate		1
6	out hexagon bolt	M12*75	2
7	shim	Φ12	8
8	lock nut	M12	4
9	out hexagon bolt	M12*125	2
10	back cushion adjust outside tube		1
11	seat cushion adjust outside tube		1
12	out hexagon bolt	M10*25	10
13	spring shim	Φ10	10
14	shim	Φ10	10
15	internal thread axle	Φ16*117	2
16	back cushion adjust inside tube		1
17	seat cushion adjust inside tube		1
18	plum flower pull pin M18*1.5	Φ10	2
19	seat cushion tube		1
20	back cushion tube		1
21	internal thread axle	Φ25*92	1
22	internal thread axle	Φ25*125	1
23	internal thread axle	Φ16*92	1
24	shim	Φ8	7
25	seat cushion		1
26	back cushion		1
27	out hexagon bolt	M8*20	6
28	out hexagon bolt	M8*25	1

Spare parts drawing

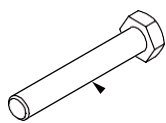


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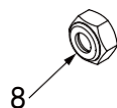
Fasteners drawing



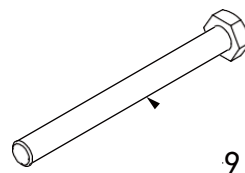
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7



8



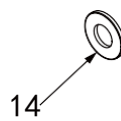
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12



13



14



24



27

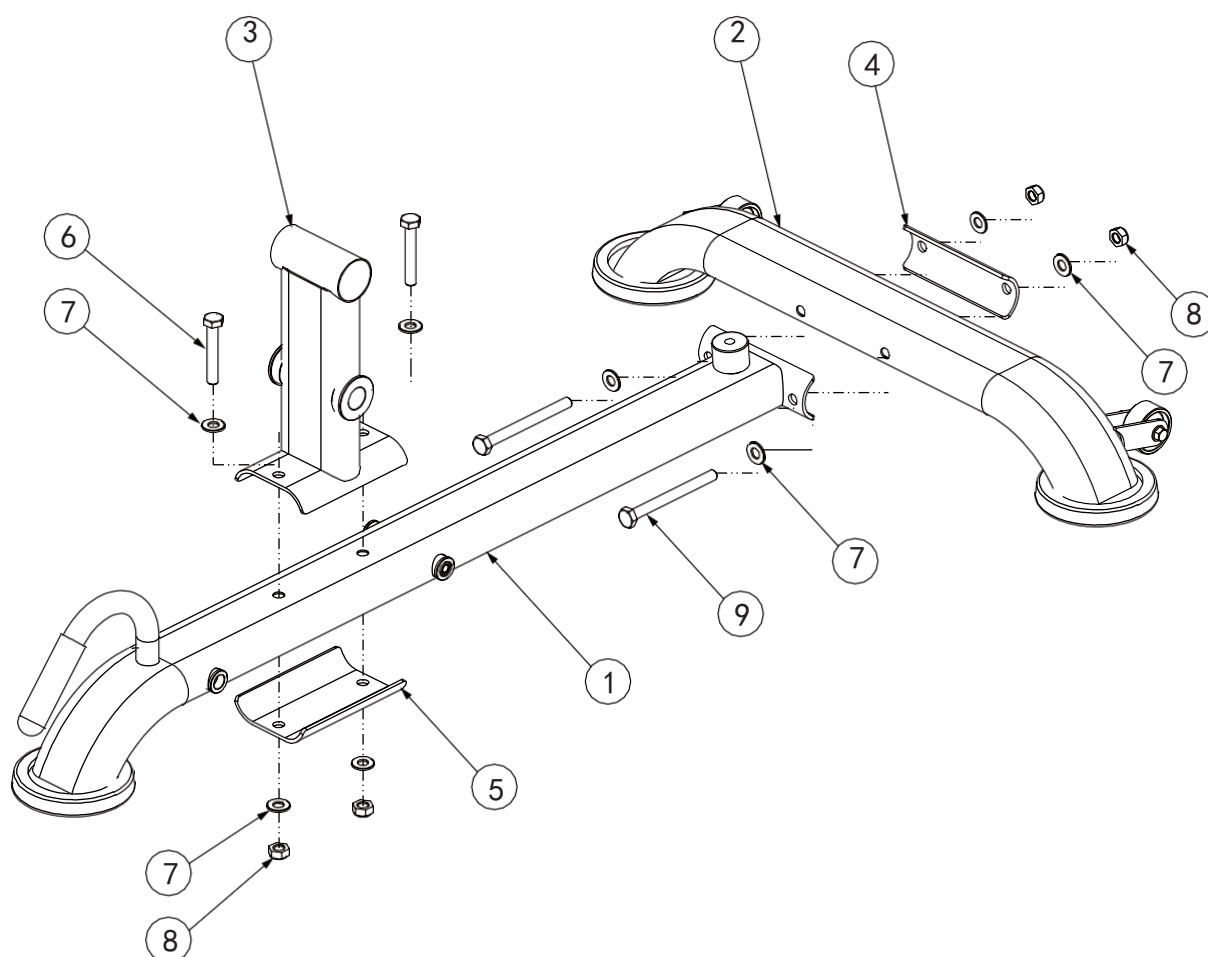


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Bolt length measurement ruler

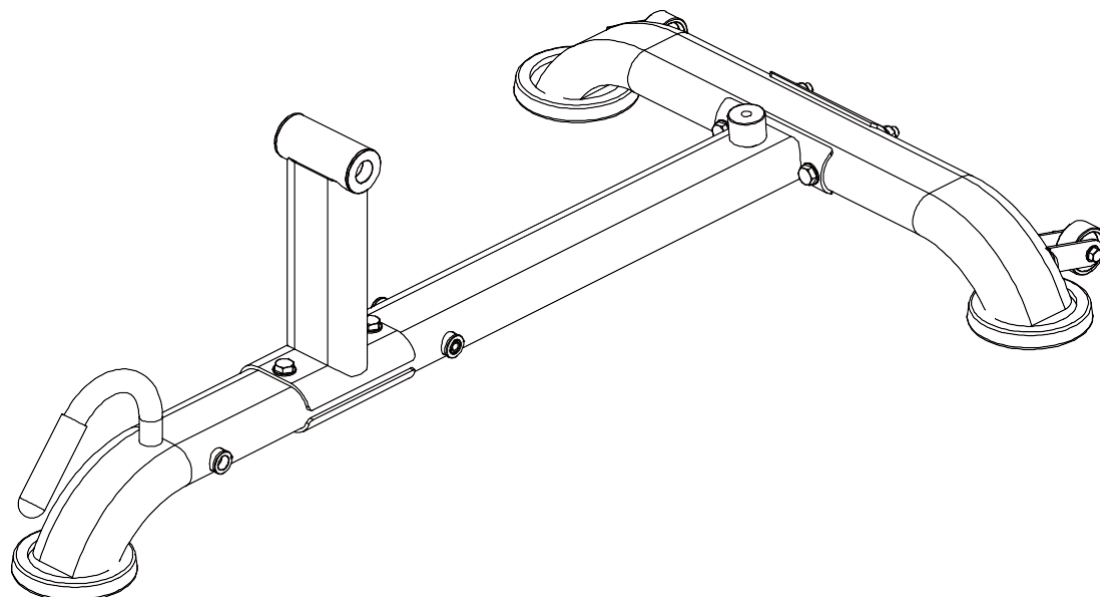


Assembly step (1) explosion drawing



NO.	SPARE PART NAME	NOTE	QTY
1	front ground frame		1
2	back ground frame		1
3	standing tube		1
4	arc-shaped link plate		1
5	U-shaped link plate		1
6	out hexagon bolt	M12*75	2
7	shim	Φ12	8
8	lock nut	M12	4
9	out hexagon bolt	M12*125	2

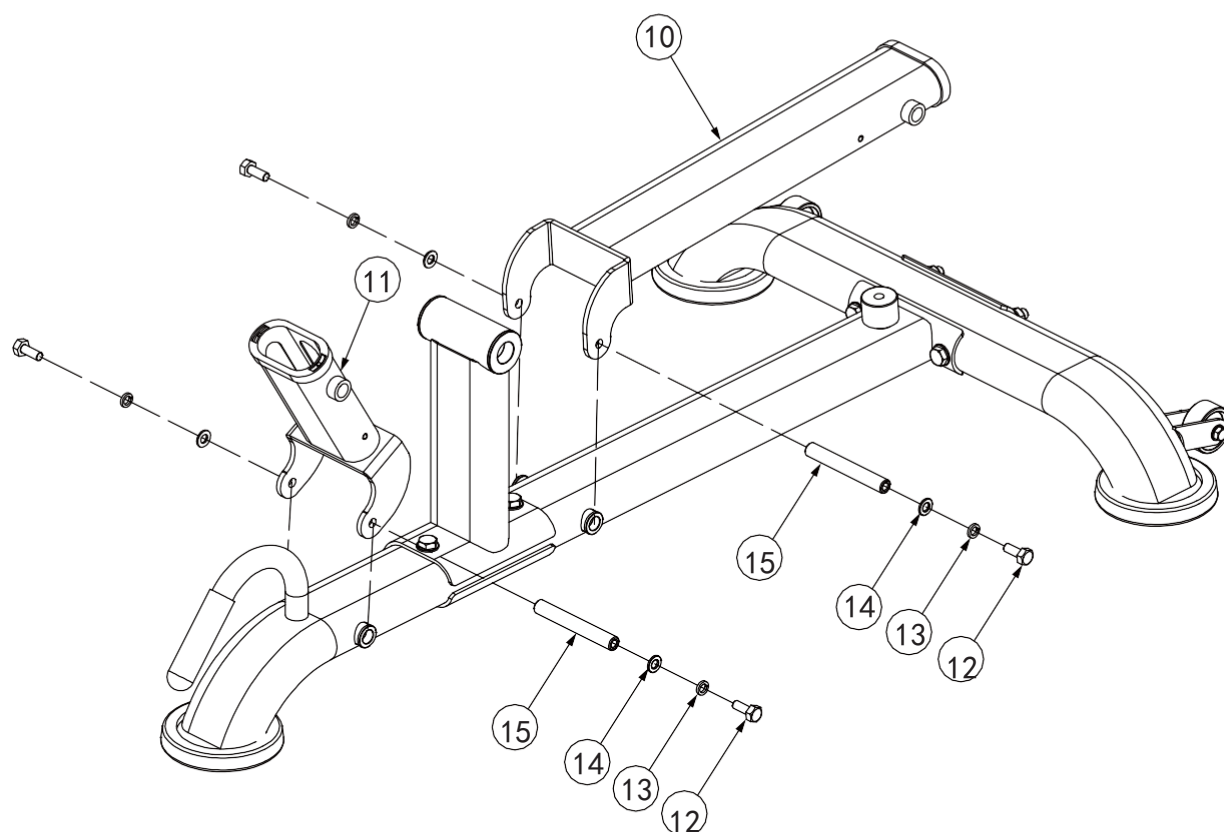
Assembly step (1) drawing



Assembly step (1) assembly instruction

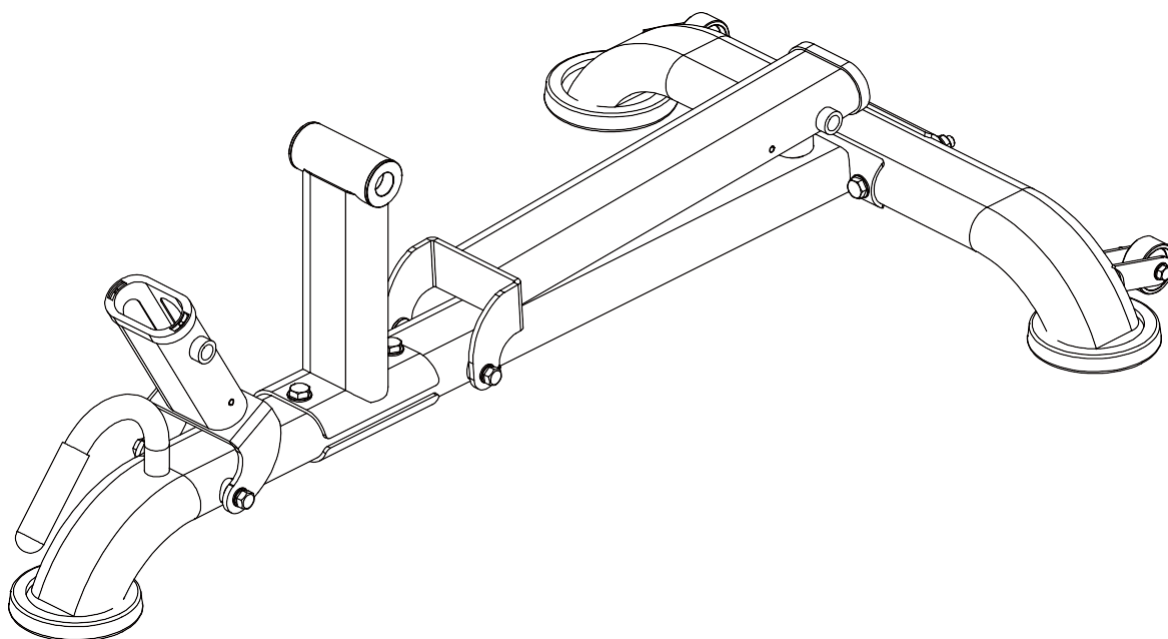
1. Fixera främre ramdelen(1) med bakre ramdelen (2)som fästes med:
M12*125 hexagon bult (9), Φ 12 shim (7),M12 lås mutter(8), bågformad platta(4)
2. Fixera horisontell tub(3) med främre ramdelen (1) som fästes med
M12*75 hexagon bult(6), Φ 12 shim (7),M12 lås mutter (8), U-formad platta(5)

Assembly step (2) explosion drawing



NO.	SPARE PART NAME	NOTE	QTY
10	back cushion adjust outside tube		1
11	seat cushion adjust outside tube		1
12	out hexagon bolt	M10*25	4
13	spring shim	Φ10	4
14	shim	Φ10	4
15	internal thread axle	Φ16*117	2

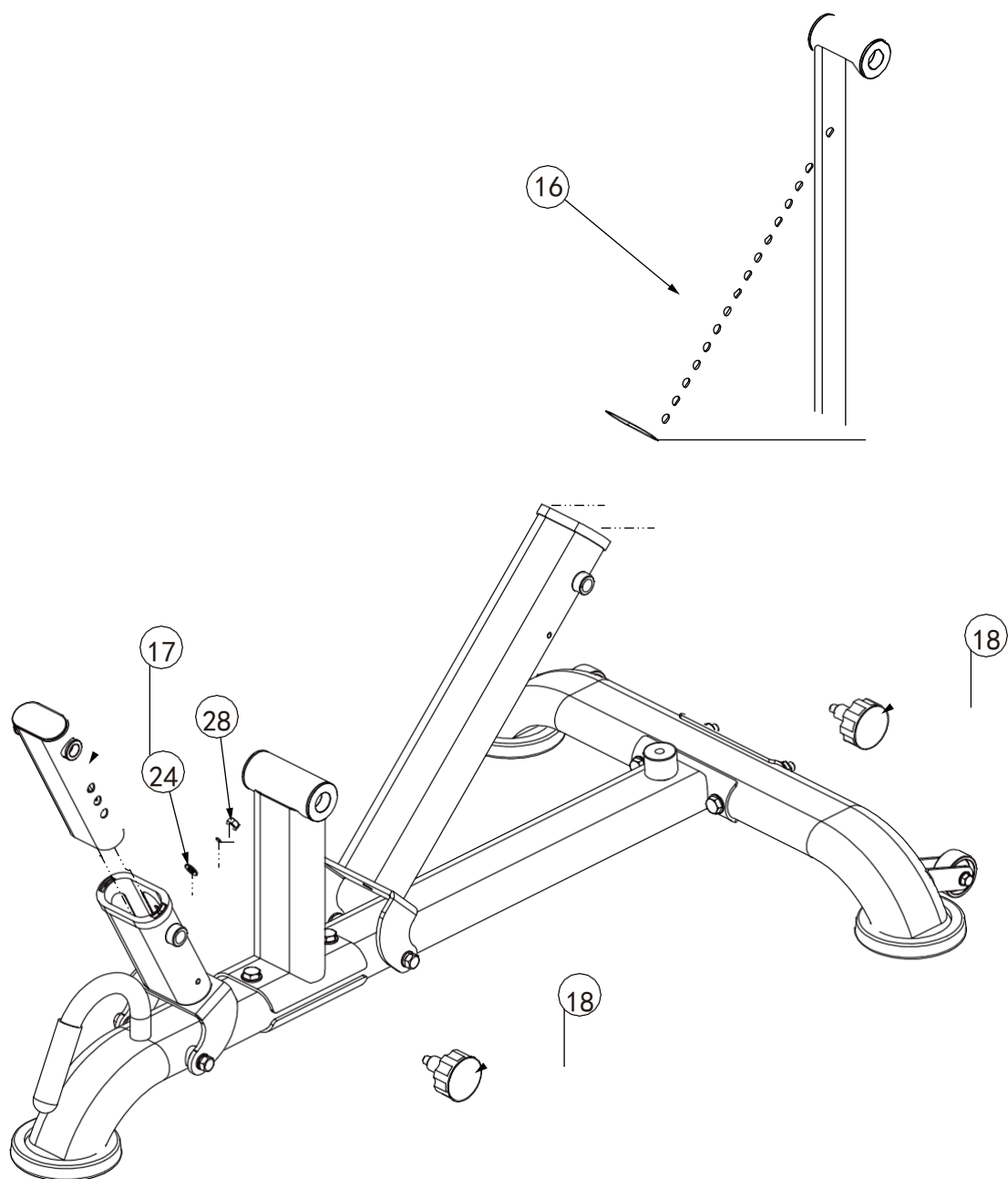
Assembly step (2) drawing



Assembly step (2) assembly Instruction

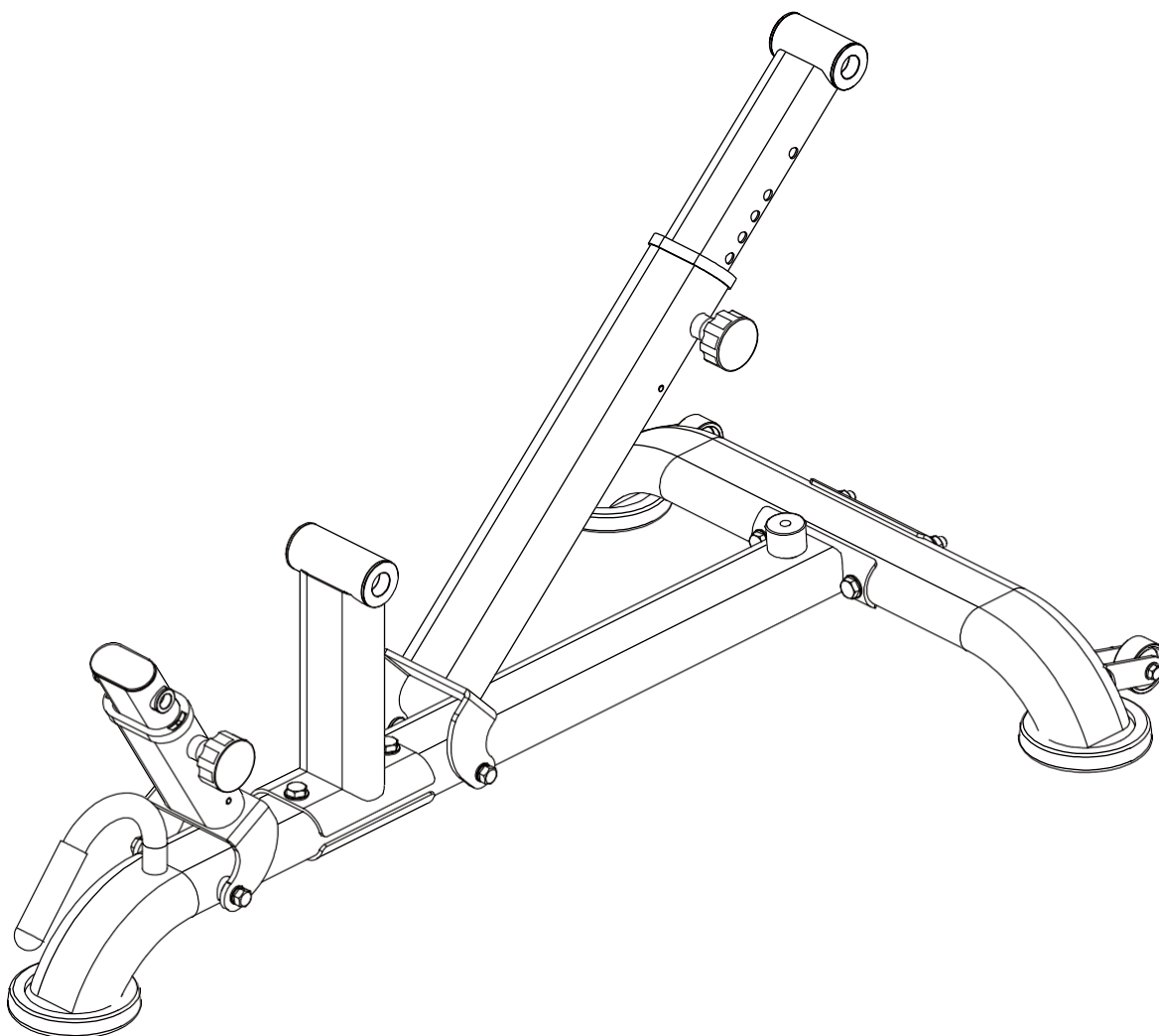
1. Fixera bakre ryggstödsröret(10) på den främre ramdelen med hjälp av:
 $\Phi 16 \times 117$ axel(15), M10*25 hexagon bult(12), $\Phi 10$ låsbricka (13), $\Phi 10$ bricka(14)
2. Fixera främre sitsröret(11) på den främre ramdelen med hjälpa av:
 $\Phi 16 \times 117$ axel(15), M10*25 hexagon bult(12), $\Phi 10$ låsbricka (13), $\Phi 10$ bricka(14)

Assembly step (3) explosion drawing



NO.	SPARE PART NAME	NOTE	QTY
16	back cushion adjust inside tube		1
17	seat cushion adjust inside tube		1
18	plum flower pull pin M18*1.5	Φ10	2
24	shim	Φ8	1
28	out hexagon bolt	M8*25	1

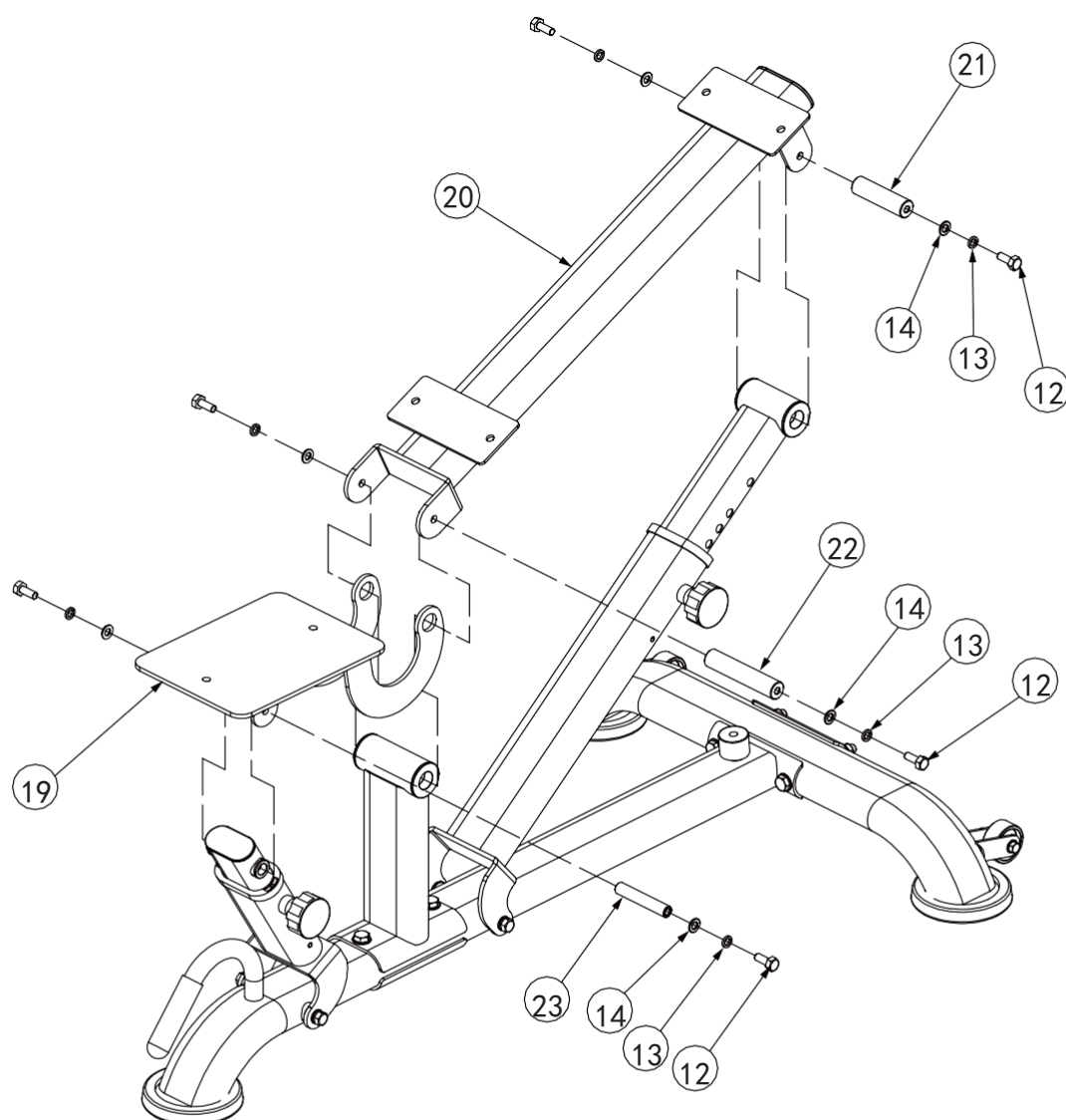
Assembly step (3) drawing



Assembly step (3) assembly Instruction

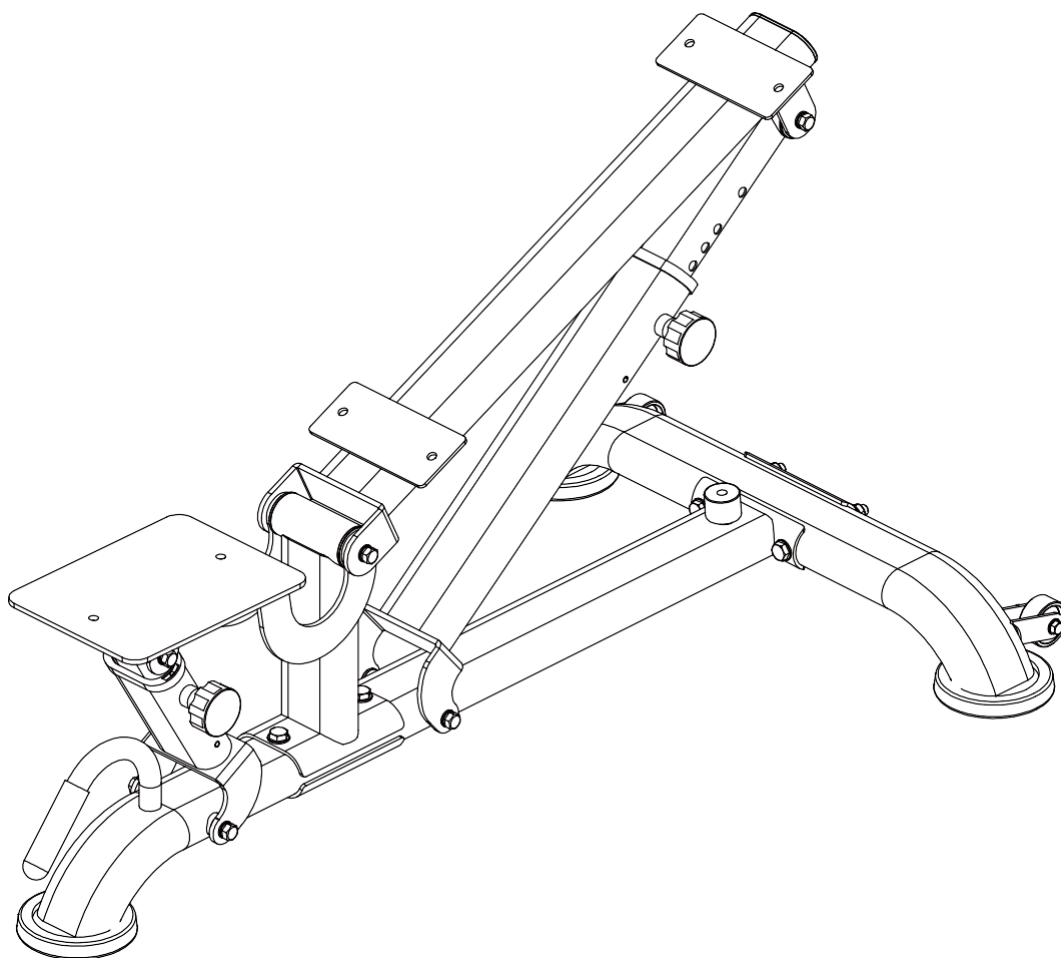
1. Fixera bakre dynans höjdjustering(16) i bakre dynans ramrör med en justerratt (18)
2. Fixera främre dynans höjdjustering(16) i främre dynans ramrör med en justerratt (18)
3. Fixera M8*25 hexagon bult (28) & $\Phi 8$ bricka (24) i främre dynans ramrör.

Assembly step (4) explosion drawing



NO.	SPARE PART NAME	NOTE	QTY
12	out hexagon bolt	M10*25	6
13	spring shim	Φ10	6
14	shim	Φ10	6
19	seat cushion tube		1
20	back cushion tube		1
21	internal thread axle	Φ25*92	1
22	internal thread axle	Φ25*125	1
23	internal thread axle	Φ16*92	1

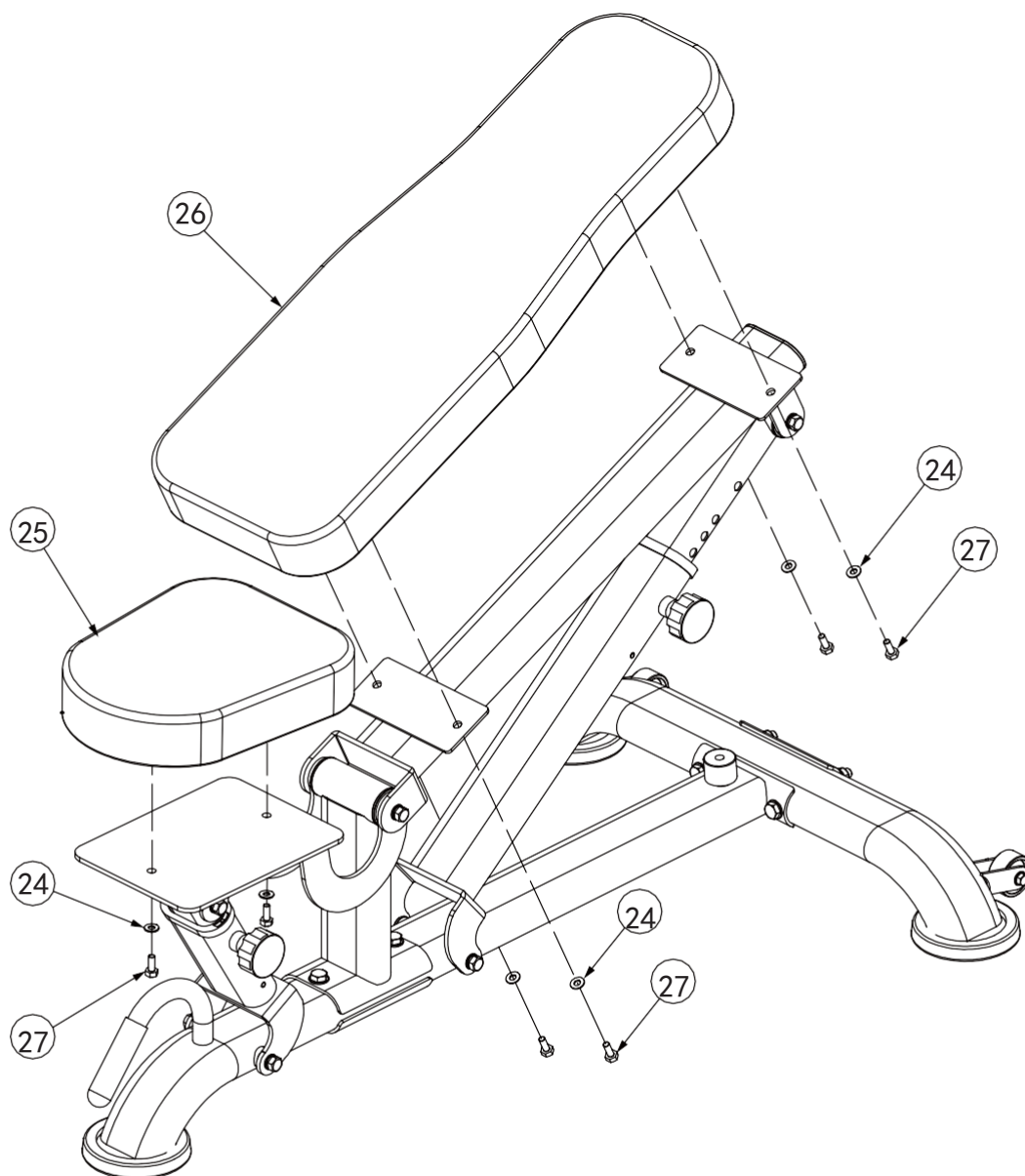
Assembly step (4) drawing



Assembly step (4) assembly instruction

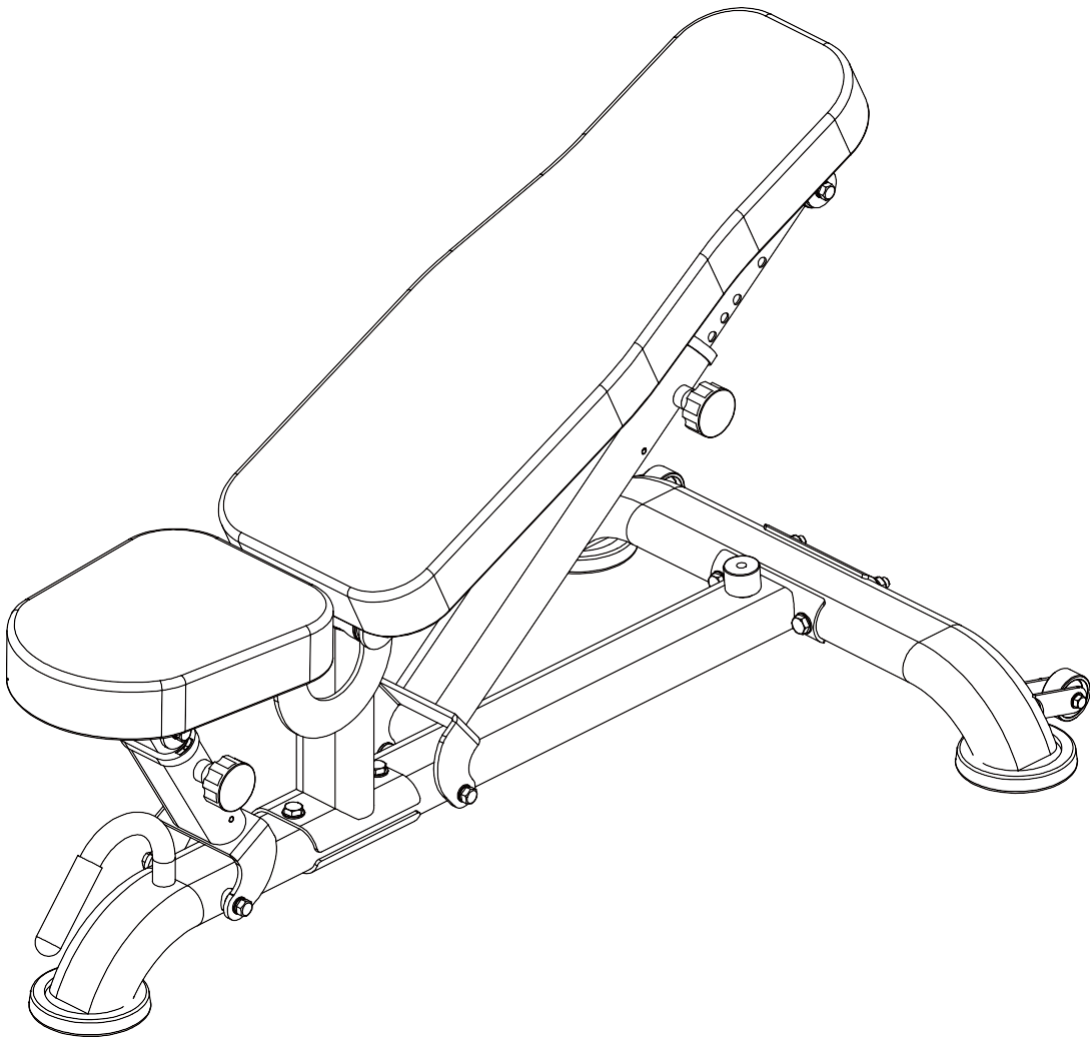
1. Fixera sitsens bottendel(19) & ryggstödet's bottendel(20) på det horisontella röret med: $\Phi 25 \times 125$ axel(22) M10*25 hexagon bult(12) $\Phi 10$ låsbricka (13), $\Phi 10$ bricka(14)
2. Fixera sitsens ramrör(19) med höjjusteringsröret med: $\Phi 16 \times 92$ axel(23), M10*25 hexagon bult(12) $\Phi 10$ låsbricka (13), $\Phi 10$ bricka(14)
3. Fixera bakre dynans ramrör(20)med höjjusteringen med: $\Phi 25 \times 92$ axel(21), M10*25 hexagon bult(12) $\Phi 10$ låsbricka (13), $\Phi 10$ bricka(14)

Assembly step (5) explosion drawing



NO.	SPARE PART NAME	NOTE	QTY
24	shim	Φ8	6
25	seat cushion		1
26	back cushion		1
27	out hexagon bolt	M8*20	6

Assembly step (5) drawing



Assembly step (5) assembly instruction

1. Fixera sittdynan(25) mot dynans bottendel med : M8*20 hexagon bult(27), Φ 8 bricka(24)
2. Fixera ryggdynan (26) mot ryggdynans bottendel med: M8*20 hexagon bult(27), Φ 8 bricka(24)